

Temperature range*	18°C to 50°C
%RH *	50% to 90%
Temperature / %RH uniformity	± 1°C / 3%RH
% RH control at sensor	± 3%RH
Temperature control at sensor	± 1°C
Control resolution	± 0.1°C
Cooling/Heating type	Thermoelectric/Peltier driven-for heating/Cooling
Chamber Volume in Cu. Ft	21.4 cu.ft
External Dimension-LXWXH	28"×31"×81" (refer to drawing)- ADDITIONAL 2" CLEANCE NEEDED FOR TUBES
Internal Dimension-LXWXH	24" x 27" x 60" (refer to drawing)- height includes plenum which is 5"H.
Shelf dimension	23.5" x 24.5"
Cabinet specs	Stainless interior and exterior construction
Lights	LED light-optional
Electrical requirement	115V/60hz/1ph/6a, Unit plugs into standard wall outlet.
Shelf quantity, type	3 per chamber/ additional shelves available, wire shelf- PVC coated with 4 installation clips. Shelf capacity- 100 lbs distributed load.
Weight specs	Chamber weight- 210lbs Shipping weight- 254 lbs

*Specifications are based on 20°C ambient and standard voltage. Specifications are subject to change without notice.

Chamber options:

- Chart recorder
- Additional shelving
- RO/DI water filtration system
- Water carboy

Chamber features:

Canden stability chamber is capable of maintaining stable temperature across wide operating temperature range of 18°C to 50°C and relative humidity range of 50% to 80% as limited by operational dew points and ambient condition. This chamber provides outstanding stability testing performance for manufacturers of pharmaceuticals, biologics, food, and personal care products. Candens stability chambers' performance meets ICH Q1A general case guidelines for pharmaceutical stability testing. Chamber is designed with plenum and a front to back airflow system for uniform sample exposure. Door locks are standard in doors. Chambers comes with optional 2" access port with insulation plug. Chamber uses thermoelectric assembly for heating and cooling. This type of cooling/heating system completely eliminates need for conventional refrigeration system and failures due to mechanical components such as compressors thereby drastically increasing the life expectancy of each chamber. Back wall plenum on chambers ensures uniform distribution of conditioned air. Chamber temperature setpoints are tightly controlled using PID controller. Fuji controller is used in the chamber. Rotronic/Mitchell instrument sensor, Siemens or Vaisala or equivalent. Chamber is equipped with optional future design touchscreen controller capable of showing live trends, data recorder.

Alarms: High and Low temperature alarms, High and Low humidity alarms with reset switch.

Humidity system: Humidity control is optional. Humidity range is achieved via additive ultrasonic humidification, a controller with with factory calibrated %RH sensor. Humidifier is installed typically in the rear of the chamber and can be easily serviced or replaced. RO/DI system is recommended but not required as long as the water quality specification is met. Tap water should be fine. The humidifier comes with a 15' 1/2" " poly tube, shut off valve and quick disconnect fittings as well as a fitting to connect to water faucet. Chamber needs facility low dew point compressed to achieve 20%RH. Chamber has an optional solenoid valve to connect with facility compressed air via 1/4" poly tube or a desiccant dryer(optional).

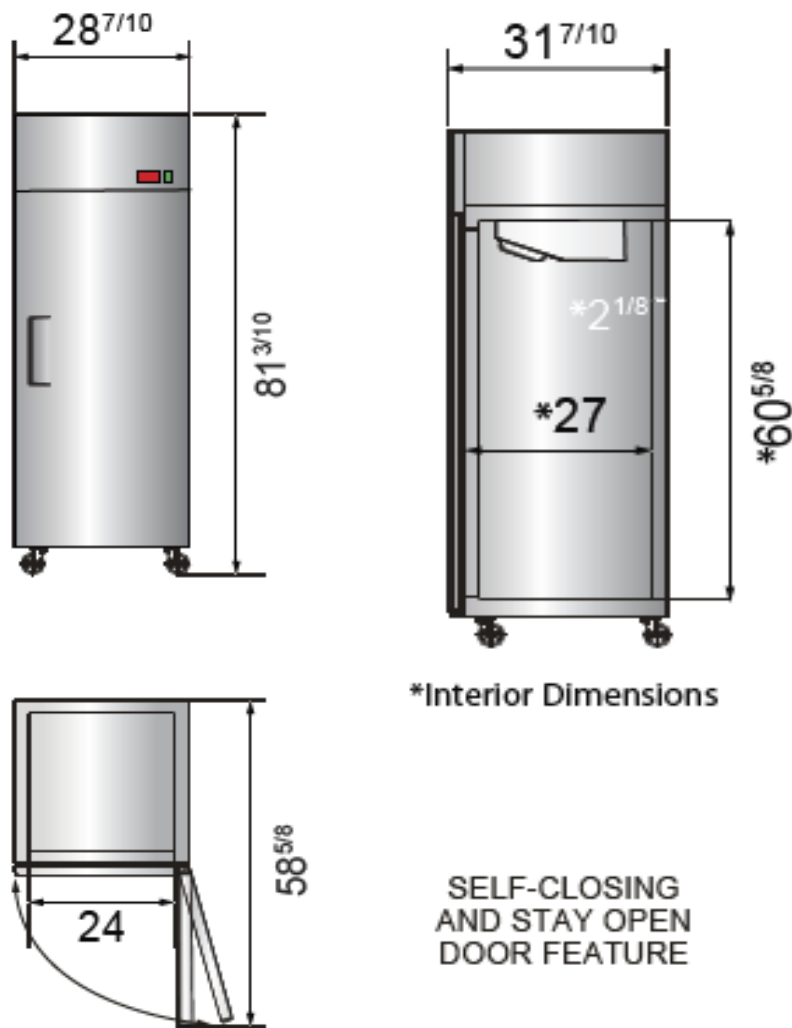
Water quality specification:

- Water operating pressure range from 5 to 10psi
- Water Type: Deionized (DI) or Reverse Osmosis (RO) water.
- Target TDS Range: 15 ppm to 50 ppm.
- Conductivity Range: 30 µS/cm to 100 µS/cm.
- pH Range: Neutral (6.5 to 7.5).

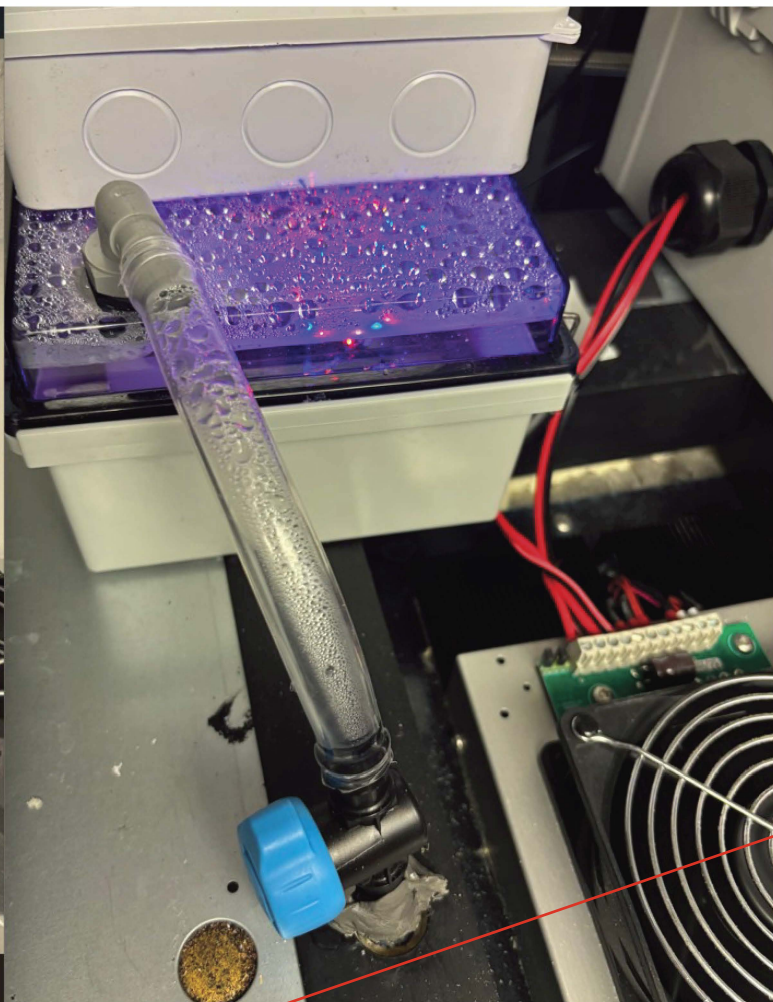
Dehum: Dehumidification via customer facility supplied low dew point(-20c) compressed air that will hook up to our solenoid valve via

1/4" polytube at 20psi or optional Candens desiccant dehumidification blower system.

Technical drawings



Facility RO or DI
water valve



Facility RO or DI
water line to
humidifier--water
pressure should be
less than 10psi

Note: Connection
line supplied by
customer.

Connection from facility RO/DI
water valve to humidifier done
by customer.

Humidifier comes with 1/2"
threaded adapter or 5/8" ID
quick connect.

